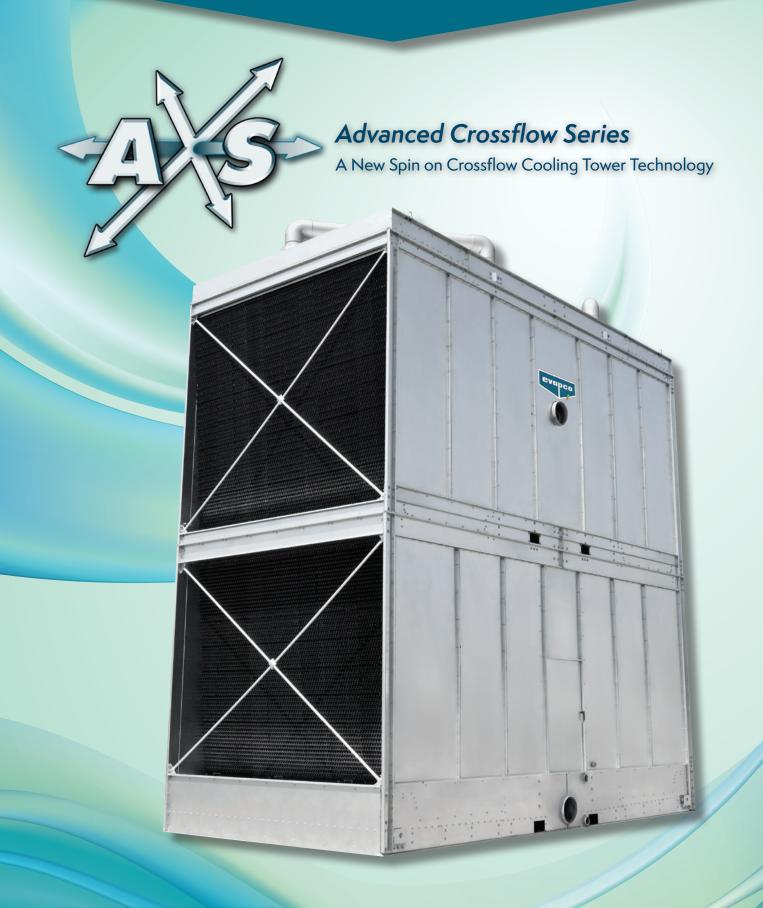
COOLING TOWERS









Discover a NEW degree of flexibility

The Advanced Crossflow Series (AXS) from EVAPCO—a new spin on crossflow cooling tower technology.

The AXS is an induced draft, crossflow cooling tower, ideal for easy system expansion and high tonnage applications. EVAPCO's modular hot water basins allow for simple change-out and the open plenum section allows for easy access to the drive system and basin through the large access doors. The AXS's innovative bottom-supported fill design allows for easier maintenance of the cold water basin.

Principle of Operation

The induced draft, crossflow AXS collects warm water from the heat source in the water distribution system at the top of the tower. The water is distributed over the wet deck fill through large orifice nozzles. Simultaneously, air is drawn in through the air inlet louvers at the ends of the tower and travels horizontally through the wet deck fill across the water flow. The cooled water drains to the basin at the bottom of the tower and is returned to the heat source.



Modular Hot Water Basins:

- Steel covers in easy to handle sections
- Large orifice, non-clog nozzles
- Integral weir dams to accommodate at least 50% design flow

Xpak™ Crossflow Fill:





- Impervious to rot, decay and biological attack
- Integral louvers and drift eliminators
- Easy to handle
- Flame spread rating of <25 per ASTM E84
- Capable of water temperatures up to 49°C

Cold Water Basin End Covers (optional): -

- Prevents sunlight and debris from entering basin
- Easy lift-off with handles

IBC** Compliant Design:

- All standard models meet IBC requirements
- Upgraded designs for high seismic and wind load areas US Patent Nos.7,938,373 and 7,963,492

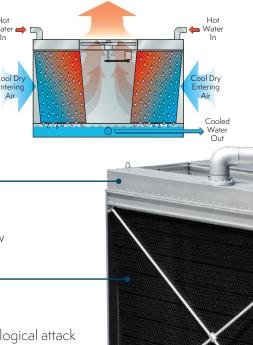




The EVAPCO Performance Guarantee

Every AXS product is rigorously thermal performance tested by EVAPCO and then independently certified by the Eurovent Association and the Cooling Technology Institute (CTI), so you know you are getting a solution that's quaranteed to get the job done.

- * Mark owned by the Cooling Technology Institute **International Building Code



EVAPCO Power-Band Drive System:

- Easy maintenance, heavy-duty drive system
- Standard heavy-duty pillow-block bearings with a minimum L10 life of 100,000 hours
- Extended lube lines
- Solid-back multi-groove belts and totally enclosed motors are
- Belts constructed of neoprene and polyester cords, sized for 150% of the motor nameplate horsepower to ensure long, trouble-free operation
- Gear drive optional



Single Side Inlet (optional):

- · Self-balancing
- Includes all interior piping (factory installed)
- Includes all exterior piping (ships loose for field installation)

Two (2) Oversized **Access Doors:**

- Swing-in doors on each side wall
- Easy access to interior of unit

Bottom Supported Fill:

- Non-sagging
- Minimum 3" (76 mm) above basin floor
- Easy to clean under
- Allows room for optional sump sweeper piping

Optional:

- FM Approved construction
- Velocity Recovery Stack for additional increase in thermal capacity





About EVAPCO

EVAPCO is the global innovator in heat transfer solutions. Our pledge is to make everyday life easier, more comfortable, more reliable, and more sustainable for people everywhere. With manufacturing facilities and sales offices in more than 40 countries and 28 patents worldwide in the last 10 years alone—we are the team that engineers and contractors know they can count on for life.

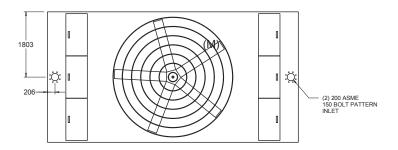
CONTACT

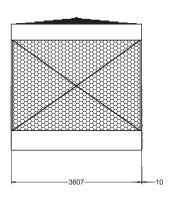
your local EVAPCO Representative or visit evapco.eu to learn more.

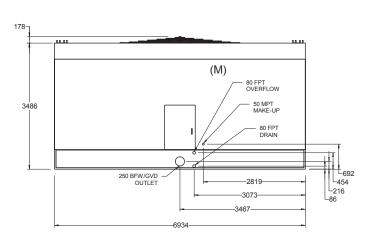
Models: AXS 12-9G22 to AXS 12-9P22

Single Stack Cooling Towers









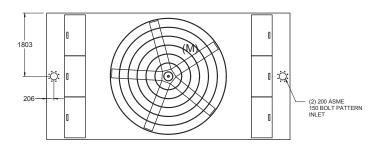
| Model | Fan Motor | Air Flow | Weights (kg) | | | | |
|-------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|------------------|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section |
| AXS 12-9G22 | 4 | 32,8 | 5.595 | 11.425 | 7.455 | 5.595 | 0 |
| AXS 12-9H22 | 5,5 | 37,5 | 5.625 | 11.450 | 7.475 | 5.620 | 0 |
| AXS 12-9122 | 7,5 | 41,3 | 5.635 | 11.460 | 7.485 | 5.630 | 0 |
| AXS 12-9J22 | 11 | 47,2 | 5.680 | 11.510 | 7.530 | 5.680 | 0 |
| AXS 12-9K22 | 15 | 51,9 | 5.710 | 11.535 | 7.560 | 5.705 | 0 |
| AXS 12-9L22 | 18,5 | 55,9 | 5.725 | 11.550 | 7.575 | 5.720 | 0 |
| AXS 12-9M22 | 22 | 59,3 | 5.745 | 11.575 | 7.600 | 5.745 | 0 |
| AXS 12-9N22 | 30 | 65,2 | 5.840 | 11.660 | 7.690 | 5.835 | 0 |
| AXS 12-9O22 | 37 | 70,2 | 5.890 | 11.710 | 7.740 | 5.885 | 0 |
| AXS 12-9P22 | 45 | 74,5 | 6.000 | 11.825 | 7.850 | 5.995 | 0 |

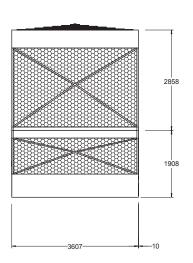
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
 (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- (4) Fan guard does not ship factory mounted.

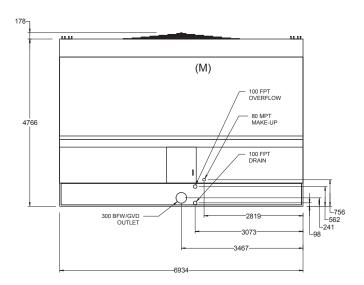
Models: AXS 12-13122 to AXS 12-13Q22

Double Stack Cooling Towers









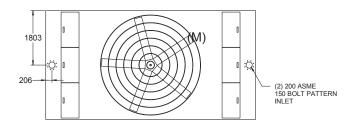
| Model | Model Fan Motor Air Flow | | | Weights (kg) | | | | | | |
|--------------|--------------------------|---------------------|--------------------|---------------------|-------------------------|------------------|-------------------|--|--|--|
| Number | (kW) | (m ³ /s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section* | | | |
| AXS 12-13122 | 7,5 | 33,1 | 7.670 | 16.100 | 9.520 | 2.945 | 4.720 | | | |
| AXS 12-13J22 | 11 | 54,8 | 7.715 | 16.145 | 9.565 | 2.945 | 4.770 | | | |
| AXS 12-13K22 | 15 | 60,2 | 7.745 | 16.175 | 9.600 | 2.945 | 4.800 | | | |
| AXS 12-13L22 | 18,5 | 64,8 | 7.760 | 16.190 | 9.610 | 2.945 | 4.815 | | | |
| AXS 12-13M22 | 22 | 68,9 | 7.785 | 16.210 | 9.635 | 2.945 | 4.835 | | | |
| AXS 12-13N22 | 30 | 75,7 | 7.875 | 16.300 | 9.725 | 2.945 | 4.925 | | | |
| AXS 12-13O22 | 37 | 81,5 | 7.925 | 16.350 | 9.775 | 2.945 | 4.975 | | | |
| AXS 12-13P22 | 45 | 86,6 | 8.040 | 16.465 | 9.890 | 2.945 | 5.090 | | | |
| AXS 12-13Q22 | 55 | 93,1 | 8.110 | 16.540 | 9.960 | 2.945 | 5.165 | | | |

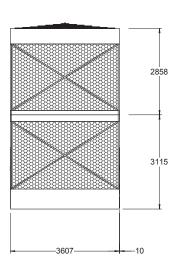
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- ♦ Heaviest section is upper section.

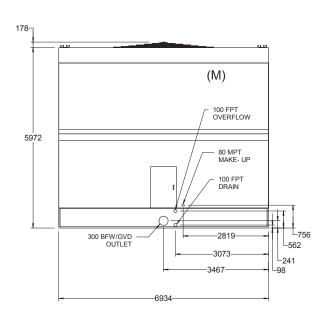
Models: AXS 12-17122 to AXS 12-17Q22

Double Stack Cooling Towers









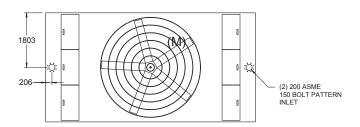
| Model | Fan Motor | Air Flow | | Weights (kg) | | | | |
|--------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|-------------------------------|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section ⁺ | |
| AXS 12-17122 | 7,5 | 41,6 | 8.430 | 16.860 | 10.285 | 3.705 | 4.720 | |
| AXS 12-17J22 | 11 | 60,0 | 8.480 | 16.905 | 10.330 | 3.705 | 4.770 | |
| AXS 12-17K22 | 15 | 66,0 | 8.510 | 16.935 | 10.360 | 3.705 | 4.800 | |
| AXS 12-17L22 | 18,5 | 71,1 | 8.525 | 16.950 | 10.375 | 3.705 | 4.815 | |
| AXS 12-17M22 | 22 | 75,5 | 8.545 | 16.975 | 10.395 | 3.705 | 4.835 | |
| AXS 12-17N22 | 30 | 83,0 | 8.635 | 17.065 | 10.485 | 3.705 | 4.925 | |
| AXS 12-17O22 | 37 | 89,3 | 8.685 | 17.115 | 10.535 | 3.705 | 4.975 | |
| AXS 12-17P22 | 45 | 94,9 | 8.800 | 17.225 | 10.650 | 3.705 | 5.090 | |
| AXS 12-17Q22 | 55 | 102,1 | 8.870 | 17.300 | 10.725 | 3.705 | 5.165 | |

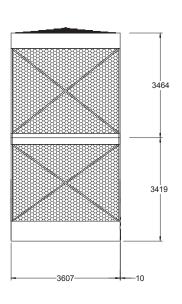
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- ♦ Heaviest section is upper section.

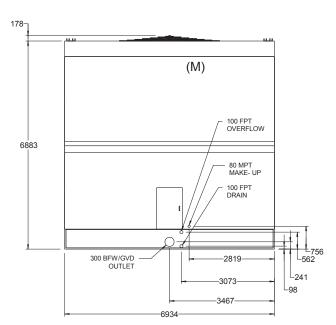
Models: AXS 12-20122 to AXS 12-20R22

Double Stack Cooling Towers









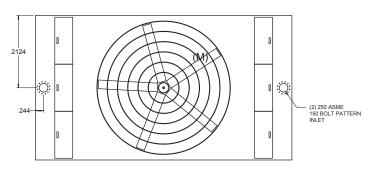
| Model | Fan Motor | Air Flow | | Weights (kg) | | | | |
|--------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|-------------------|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section* | |
| AXS 12-20122 | 7,5 | 55,1 | 9.015 | 17.445 | 10.875 | 3.900 | 5.120 | |
| AXS 12-20J22 | 11 | 63,0 | 9.065 | 17.495 | 10.920 | 3.900 | 5.165 | |
| AXS 12-20K22 | 15 | 69,3 | 9.095 | 17.520 | 10.950 | 3.900 | 5.195 | |
| AXS 12-20L22 | 18,5 | 74,6 | 9.115 | 17.540 | 10.965 | 3.900 | 5.210 | |
| AXS 12-20M22 | 22 | 79,2 | 9.135 | 17.565 | 10.985 | 3.900 | 5.235 | |
| AXS 12-20N22 | 30 | 87,1 | 9.225 | 17.655 | 11.075 | 3.900 | 5.325 | |
| AXS 12-20O22 | 37 | 93,8 | 9.275 | 17.705 | 11.125 | 3.900 | 5.375 | |
| AXS 12-20P22 | 45 | 99,6 | 9.385 | 17.815 | 11.240 | 3.900 | 5.485 | |
| AXS 12-20Q22 | 55 | 107,2 | 9.460 | 17.890 | 11.315 | 3.900 | 5.560 | |
| AXS 12-20R22 | 75 | 117,9 | 9.640 | 18.065 | 11.490 | 3.900 | 5.735 | |

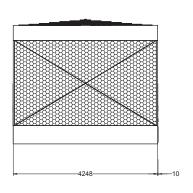
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- (4) Fan guard does not ship factory mounted.
- ♦ Heaviest section is upper section.

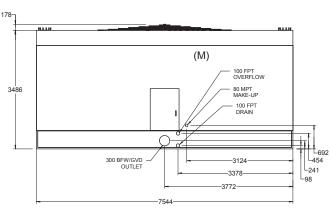
Models: AXS 14-9H24 to AXS 14-9P24

Single Stack Cooling Towers









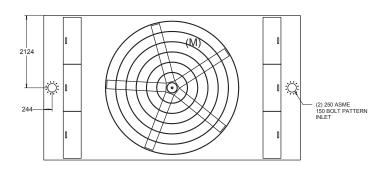
| Model | Fan Motor | Air Flow | | Weights (kg) | | | | | | |
|-------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|------------------|--|--|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section | | | |
| AXS 14-9H24 | 5,5 | 42,6 | 6.705 | 14.045 | 8.945 | 6.700 | 0 | | | |
| AXS 14-9124 | 7,5 | 46,8 | 6.735 | 14.075 | 8.975 | 6.730 | 0 | | | |
| AXS 14-9J24 | 11 | 53,5 | 6.715 | 14.055 | 8.960 | 6.715 | 0 | | | |
| AXS 14-9K24 | 15 | 58,9 | 6.745 | 14.085 | 8.985 | 6.740 | 0 | | | |
| AXS 14-9L24 | 18,5 | 63,3 | 6.830 | 14.170 | 9.070 | 6.830 | 0 | | | |
| AXS 14-9M24 | 22 | 67,3 | 6.855 | 14.195 | 9.095 | 6.850 | 0 | | | |
| AXS 14-9N24 | 30 | 74,0 | 6.930 | 14.270 | 9.170 | 6.930 | 0 | | | |
| AXS 14-9O24 | 37 | 79,6 | 6.935 | 14.275 | 9.175 | 6.935 | 0 | | | |
| AXS 14-9P24 | 45 | 84,5 | 7.055 | 14.390 | 9.295 | 7.050 | 0 | | | |

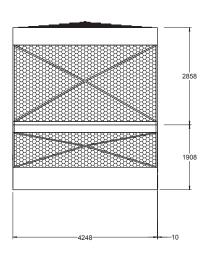
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
 (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- (4) Fan guard does not ship factory mounted.

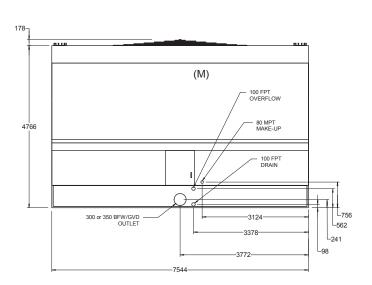
Models: AXS 14-13J24 to AXS 14-13R24

Double Stack Cooling Towers









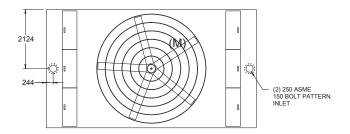
| Model | Fan Motor | Air Flow | | Weights (kg) | | | | | |
|--------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|-------------------------------|--|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section ⁺ | | |
| AXS 14-13J24 | 11 | 62,6 | 9.060 | 19.770 | 11.305 | 3.460 | 5.595 | | |
| AXS 14-13K24 | 15 | 68,8 | 9.090 | 19.800 | 11.330 | 3.460 | 5.625 | | |
| AXS 14-13L24 | 18,5 | 74,1 | 9.175 | 19.880 | 11.415 | 3.460 | 5.710 | | |
| AXS 14-13M24 | 22 | 78,7 | 9.200 | 19.910 | 11.440 | 3.460 | 5.735 | | |
| AXS 14-13N24 | 30 | 86,5 | 9.275 | 19.985 | 11.515 | 3.460 | 5.810 | | |
| AXS 14-13O24 | 37 | 93,1 | 9.280 | 19.990 | 11.520 | 3.460 | 5.815 | | |
| AXS 14-13P24 | 45 | 98,9 | 9.400 | 20.110 | 11.640 | 3.460 | 5.935 | | |
| AXS 14-13Q24 | 55 | 106,4 | 9.470 | 20.180 | 11.715 | 3.460 | 6.010 | | |
| AXS 14-13R24 | 75 | 116,9 | 9.690 | 20.400 | 11.935 | 3.460 | 6.225 | | |

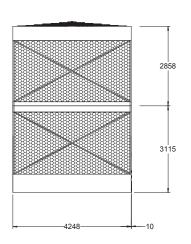
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- ♦ Heaviest section is upper section.

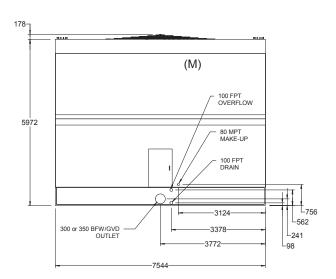
Models: AXS 14-17J24 to AXS 14-17R24

Double Stack Cooling Towers









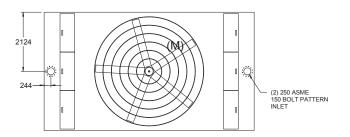
| Model | Fan Motor | Air Flow | Weights (kg) | | | | | | |
|--------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|-------------------------------|--|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section ⁺ | | |
| AXS 14-17J24 | 11 | 49,8 | 9.920 | 20.630 | 12.160 | 4.325 | 5.595 | | |
| AXS 14-17K24 | 15 | 75,9 | 9.950 | 20.655 | 12.195 | 4.325 | 5.625 | | |
| AXS 14-17L24 | 18,5 | 81,7 | 10.040 | 20.745 | 12.280 | 4.325 | 5.710 | | |
| AXS 14-17M24 | 22 | 86,8 | 10.060 | 20.770 | 12.300 | 4.325 | 5.735 | | |
| AXS 14-17N24 | 30 | 95,5 | 10.140 | 20.845 | 12.380 | 4.325 | 5.810 | | |
| AXS 14-17O24 | 37 | 102,8 | 10.140 | 20.850 | 12.385 | 4.325 | 5.815 | | |
| AXS 14-17P24 | 45 | 109,2 | 10.260 | 20.965 | 12.500 | 4.325 | 5.935 | | |
| AXS 14-17Q24 | 55 | 117,5 | 10.335 | 21.040 | 12.580 | 4.325 | 6.010 | | |
| AXS 14-17R24 | 75 | 129,1 | 10.550 | 21.260 | 12.795 | 4.325 | 6.225 | | |

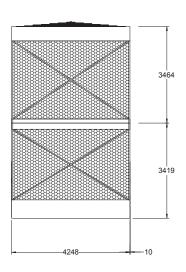
- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- ♦ Heaviest section is upper section.

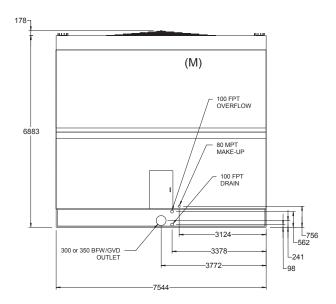
Models: AXS 14-20J24 to AXS 14-20S24

Double Stack Cooling Towers









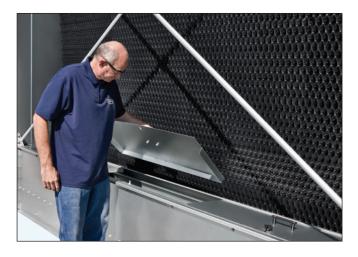
| Model | Fan Motor | Air Flow | | | Weights (kg) | | | | |
|--------------|-----------|----------|--------------------|---------------------|-------------------------|------------------|-------------------|--|--|
| Number | (kW) | (m³/s) | Shipping Weight | Operating Weight | R/S Operating Weight | Lower Section | Upper Section* | | |
| AXS 14-20J24 | 11 | 72,8 | 10.575 | 21.280 | 12.815 | 4.535 | 6.035 | | |
| AXS 14-20K24 | 15 | 80,1 | 10.600 | 21.310 | 12.840 | 4.535 | 6.065 | | |
| AXS 14-20L24 | 18,5 | 86,2 | 10.685 | 21.395 | 12.925 | 4.535 | 6.150 | | |
| AXS 14-20M24 | 22 | 91,6 | 10.710 | 21.420 | 12.950 | 4.535 | 6.175 | | |
| AXS 14-20N24 | 30 | 100,7 | 10.785 | 21.495 | 13.025 | 4.535 | 6.250 | | |
| AXS 14-20O24 | 37 | 108,4 | 10.790 | 21.500 | 13.035 | 4.535 | 6.255 | | |
| AXS 14-20P24 | 45 | 115,1 | 10.910 | 21.620 | 13.150 | 4.535 | 6.370 | | |
| AXS 14-20Q24 | 55 | 123,9 | 10.985 | 21.695 | 13.225 | 4.535 | 6.450 | | |
| AXS 14-20R24 | 75 | 136,2 | 11.205 | 21.910 | 13.445 | 4.535 | 6.665 | | |
| AXS 14-20S24 | 90 | 146,6 | 11.705 | 22.405 | 13.945 | 4.535 | 7.165 | | |

- (2) Do not use catalog drawings for certified prints. Dimensions and weights are subject to change.
- (3) Adequate spacing must be allowed for access to the cooling tower. Refer to EVAPCO's Equipment Layout Manual.
- (4) Fan guard does not ship factory mounted.
- ♦ Heaviest section is upper section.

AXS Design Features

Cold Water Basin End Covers

The cold water basin can be provided with removable end covers that protect the end of the basin from dirt, debris and sunlight while still allowing for access under the fill for thorough cleaning.



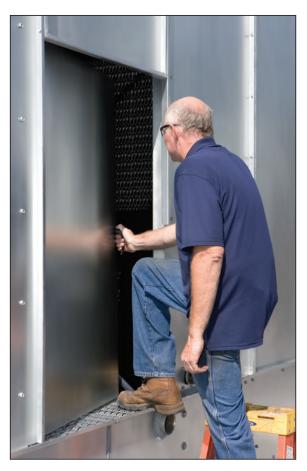
XPak™ Crossflow Fill

The UV inhibited PVC fill media in every AXS cooling tower is bottom supported, bonded block fill which maintains its rigidity through years of use. The bottom supported design ensures that the fill will never sag which prevents loss of heat transfer and minimizes the risk of under deposit corrosion due to dirt and debris build up.



Oversized Access Doors

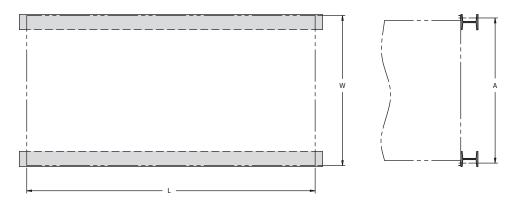
The standard oversized access doors are located on each side wall of the cooling tower for easy, unobstructed access to the plenum area from either side of the cooling tower.



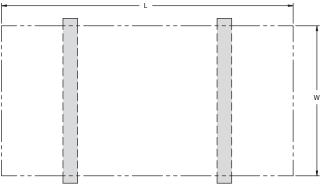
Structural Steel Support

All AXS Models

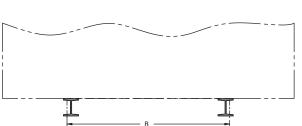
Suggested I-Beam Arrangement

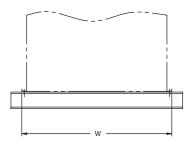


Longitudinal Steel Support Arrangement



| Table 1 | | | | | | | |
|---------|------------------|---------|---------|---------|---------|--|--|
| | Standard Minimum | | | | | | |
| Unit | W | L | Α | В | В | | |
| 12x22 | 3607 mm | 6934 mm | 3569 mm | 3912 mm | 2896 mm | | |
| 14x24 | 4248 mm | 7544 mm | 4210 mm | 4674 mm | 3658 mm | | |





Transverse Steel Support Arrangement

NOTES

- 1. These are suggested arrangements for preliminary layout purposes. Consult your EVAPCO representative for factory certified steel support drawings.
- $2. \quad \text{Beams should be sized in accordance with accepted structural practices.} \\ \text{Maximum deflection of beam under unit to be 1/360 of the unit length, not to exceed 1/2" (13 mm).} \\$
- 3. Deflection may be calculated by using 55% of the operating weight as a uniform load on each beam.
- 4. Beams should be level before setting the unit in place. Do not level the unit by shimming between it and the I-beams.
- 5. Support beams and anchor bolts are to be furnished by others.
- 6. Dimensions, weights and data are subject to change without notice. Refer to the factory certified drawings for exact dimensions.
- 7. The unit will have pre-punched anchor bolt holes in the standard and minimum hole spacing locations only (see B dimensions from table 1). All other anchor bolt holes will be located and drilled by others.
- 8. For alternate beam positioning, please consult your EVAPCO representative.

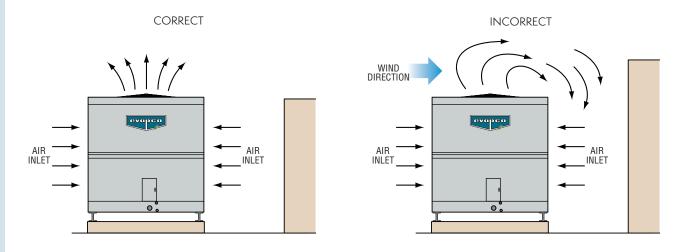
NOTE: OPTIONAL BOTTOM CONNECTIONS WILL REQUIRE THE UNIT TO BE ELEVATED TO ALLOW FOR PIPING.

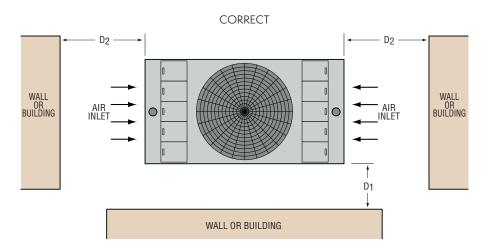
Equipment Layout Guidelines

All AXS Models

Unit Layout

Since evaporative cooling equipment requires large quantities of air, adequate spacing around the unit must be provided for it to perform properly. An equally important consideration when laying out the equipment is to locate the unit so that recirculation is minimized. The top of the cooling tower must be equal to or higher than any adjacent walls, buildings or other structures. When the top of the unit is lower than the surrounding structures recirculation can be a major problem.





| | Minimum Dimension (mm)* | | | | | |
|-------------------------|-------------------------|---------------|----------------|------------------|-----------------|--|
| Unit | D1 | D2 - one unit | D2 - two units | D2 - three units | D2 - four units | |
| Single Stack - 12' wide | 1067 | 2134 | 3353 | 4115 | 4572 | |
| Double Stack - 12' wide | 1067 | 2286 | 3658 | 4724 | 5486 | |
| Single Stack - 14' wide | 1067 | 2438 | 3658 | 4420 | 4877 | |
| Double Stack - 14' wide | 1067 | 2438 | 3962 | 5029 | 5791 | |

^{*}Minimum dimensions will increase on multi-cell installations. CONSULT FACTORY FOR LARGER INSTALLATIONS.

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